

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63471

Wednesday, November 03, 2010 10:01:47 A



Page 2

Item ID: D2182B035

Accept



Setup Start



Revision ID:

Stop



Item Name: Cushion

Start Date: 11/2/2010 Start Qty: 20.00



Cust Item ID:

Required Date: 11/16/2010 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/11/05
MF
10-11-5.

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NOTE: Date & initial all entries

Wednesday, November 03, 2010 10:01:52 AM



f

[illegible]

Required Date: 11/16/2010

Required Qty: 20.00

IPP Rev:C 10.11.02

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2182B 		Manufactured	No			100	f	76.1159	0.2916	5.832			
Rubber Cushion													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST410		76.11594							
				52649		76.11594				5.832			

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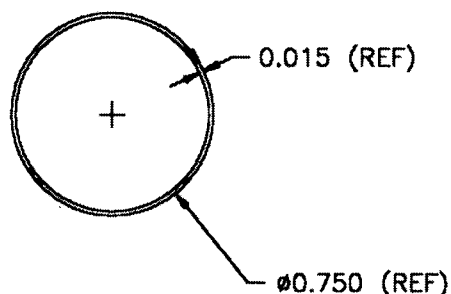
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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RELEASED
97/05/16 DS

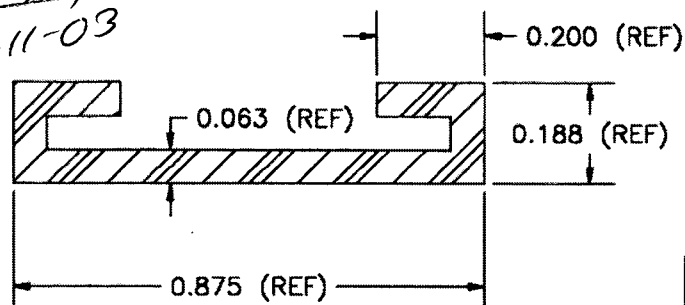
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43471
DS 10-11-03



D2182-050, HEAT SHRINK
LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100

MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING



W-WHITE
B-BLACK
D2182W050, RUBBER CUSHION
LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3065

DART



C	B	A	PREPARED	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA
			CHECKED <i>KE</i>	
			APPROVED <i>BS</i>	
C	B	A	DATE JUN. 6, 1995	TITLE RUBBER CUSHION
			97:04:07	
			97:05:14	
C	B	A	ADD MATERIAL SPECIFICATION	REV. C
C	B	A	ADD HEAT SHRINK	SHEET 1 OF 1
C	B	A	SCALE	REV. C

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